

# Work Order ID 69654



Page 1

Monday, May 16, 2011 8:55:23 AM

Item ID: D412-630-032

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 11/05/14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-630

Rev M

0.00



DOCUMENT CONTROL

0.00

DC

Memo

Document Control

Photocopy D412-630 bluefile & type labels per PPP412-630-032 CHG003

*[Signature]*

OK 11/07/07

0.00

110



Small Fab

0.00

Small Fab

Memo

Small Fab

Assemble as per dwg D412-630 p.17

\*\*\*\*ensure tension to retract step is 11 to 18 lbs before installing lockwire.\*\*\*\*  
A/R MS20995C41 batch: M114830

*[Signature]* 11/07/08 *[Stamp]*

0.00

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

Quality Control

\*\*\*\*ensure tension to retract step is 11 to 18 lbs \*\*\*\*  
Test fit on aircraft in Eng. lab.

*[Signature]*

*[Signature]*

**Work Order ID 69654**

Monday, May 16, 2011 8:55:23 AM

Page 2

Item ID: D412-630-032

Accept

Setup Start

Revision ID:

Stop

Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 5/27/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/88

140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8 uloz/08



150

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-630-032

Location: \_\_\_\_\_  
PPP Rev: \_\_\_\_\_

11/7/88

**Work Order ID 69654**

Monday, May 16, 2011 8:55:23 AM



Page 3

Item ID: D412-630-032

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/27/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CR 11/04/08

MF  
11-07-08

*Monday, May 16, 2011 8:55:29 AM*

Page 1






\_\_\_\_\_

**Required Date: 5/27/2011**

**Required Qty: 1.00**

<b>Comments:</b>	IPP REV. A	05.11.21	NEW ISSUE	EC	
	IPP REV. B	05.12.19	updated pick list	EC	
	IPP REV.C	07.11.12	ecn 1019, nochg	EC	verifiedby:DD
	10.05.28	added route seq	DD	verf:EC	IPP Rev:D

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4  NUT		Purchased	No			130	Each	26.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST324				26					
					117442			26					
AN310-5  NUT		Purchased	No			130	Each	30.0000	2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST324				30					
					114830			30					
AN3C5A  Bolt		Purchased	No			130	Each	1,324.000	3	3			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP-A				7					
					115835			7					
				ST350				1317					
					115422			49					
					116419			368					
					116549			100					
					117343			500					
					117508			300					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 2

Work Order ID: 69654

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011

Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN44-C12

Purchased

No

130

Each

28.0000

1

1



eyebolt

Location

Loc Qty

Loc Code

ST362

28

114669

8

117616

20

AN4C15

Purchased

No

130

Each

2.0000

1

1



BOLT

Location

Loc Qty

Loc Code

ST358

2

114669

2

AN5C11

Purchased

No

130

Each

38.0000

1

1



BOLT

Location

Loc Qty

Loc Code

ST337

38

113950

8

114801

30

AN5C15

Purchased

No

130

Each

32.0000

1

1



BOLT

Location

Loc Qty

Loc Code

ST338

32

114669

12

117616

20

AN960C10

NAS1149C0363  
R

Purchased

No

130

Each

0.0000

7

7



WASHER



11411742 11/21/11 SP

Monday, May 16, 2011 8:55:30 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

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Page 3

Work Order ID: 69654

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011

Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN960C516

Purchased No

130 Each

44.0000

1



WASHER

Location

Loc Qty

Loc Code

ST347

44

102842

44

D3454-1

Manufactured No

130 Each

25.0000

1



Bushing

Location

Loc Qty

Loc Code

ST054

25

58555

25

D3454-3

Manufactured No

130 Each

20.0000

2



Bushing

Location

Loc Qty

Loc Code

ST058

20

56420

20

D3454-5

Manufactured No

130 Each

1.0000

2



Bushing

Location

Loc Qty

Loc Code

ST054

1

58556

1

D3455-1

Manufactured No

130 Each

7.0000

4



Spacer

Location

Loc Qty

Loc Code

ST054

7

59469

7

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Page 3



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 4

Work Order ID: 69654

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011

Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00

D3455-3

Manufactured No

130 Each

6.0000

2



Spacer

Location

Loc Qty

Loc Code

ST054

6

58559

6

130 Each

2.0000

1

D3462-042

Manufactured No



Bracket Assembly

Location

Loc Qty

Loc Code

ST198A

2

68471

2

130 Each

732.0000

3

MS21043-3

Purchased No



Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

ST301

652

112314

652

130 Each

43.0000

2

MS24665-227

Purchased No



COTTER PIN

Location

Loc Qty

Loc Code

ST309

43

113845

43

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 5

Work Order ID: 69654

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011

Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-302



Cotter Pin

Purchased No

~~130~~ 110

Each

209.0000

1



*EP 11/07/07*

## Location

## Loc Qty

## Loc Code

ST309

9

113644

9

ST357

200

117460

200

NAS1515H5



Washer

Purchased No

130

Each

128.0000

1



*EP 11/07/07*

## Location

## Loc Qty

## Loc Code

FG

40

103286

20

103691

20

ST277

88

109430

88

D34551



Spacer

Manufactured No

110

Each

7.0000

2



*EP 11/07/07*

## Location

## Loc Qty

## Loc Code

ST054

7

59469

7

Manufactured No

110

Each

5.0000

1



*EP 11/07/08*

D3443-041



Strut Weldment Assembly

## Location

## Loc Qty

## Loc Code

ST198A

5

56061

3

68465

2

B70524

(12)

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Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 6

Work Order ID: 69654

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011

Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00

D3463-042

Manufactured No

110 Each 0.0000 1

Step Weldment Assembly

D3443-9

Manufactured No

110 Each 0.0000 2

Pin

AN4G14

Purchased No

110 Each 44.0000 1

BOLT

Location

Loc Qty

Loc Code

ST357

25

117688

25

ST358

19

114669

19

MS24665-229

Purchased No

110 Each 133.0000 2

COTTER PIN

Location

Loc Qty

Loc Code

ST309

133

111041

133

MS24665-227

Purchased No

110 Each 43.0000 1

COTTER PIN

Location

Loc Qty

Loc Code

ST309

43

113845

43

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 7

Work Order ID: 69654

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011

Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00



SS Bolt

Purchased No

110 Each

31.0000

2

2



EP 5/11/07/07

## Location

## Loc Qty

## Loc Code

ST355

11

114801

11

ST357

20

117616

20

2

D34654



Washer

Manufactured No

110 Each

23.0000

1

1



EP 5/11/07/07

## Location

## Loc Qty

## Loc Code

ST054

23

46134

23

1

AN310-4



NUT

Purchased No

110 Each

26.0000

2

2



EP 5/11/07/07

## Location

## Loc Qty

## Loc Code

ST324

26

117442

26

1

D3443-043



Strut Weldment Assembly

Manufactured No

110 Each

0.0000

1

1



B69945 (1x)

EP 5/11/07/08

D3454-7



Bushing

Manufactured No

110 Each

12.0000

2

2



EP 5/11/07/07

B705-28 (2x)

## Location

## Loc Qty

## Loc Code

ST054

12

59256

12

2

Monday, May 16, 2011 8:55:31 AM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, May 16, 2011 8:55:31 AM

Page 8

Work Order ID: 69654

Parent Item: D412-630-032

Parent Item Name: Pilot/Co-Pilot Step, RH (Folding)

Start Date: 5/16/2011

Required Date: 5/27/2011

Start Qty: 1.00

Required Qty: 1.00

AN310-7

Purchased

No

110

Each

46.0000

1

1



NUT

*JS 11/07/07*

Location

Loc Qty

Loc Code

ST324

46

114784

46

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

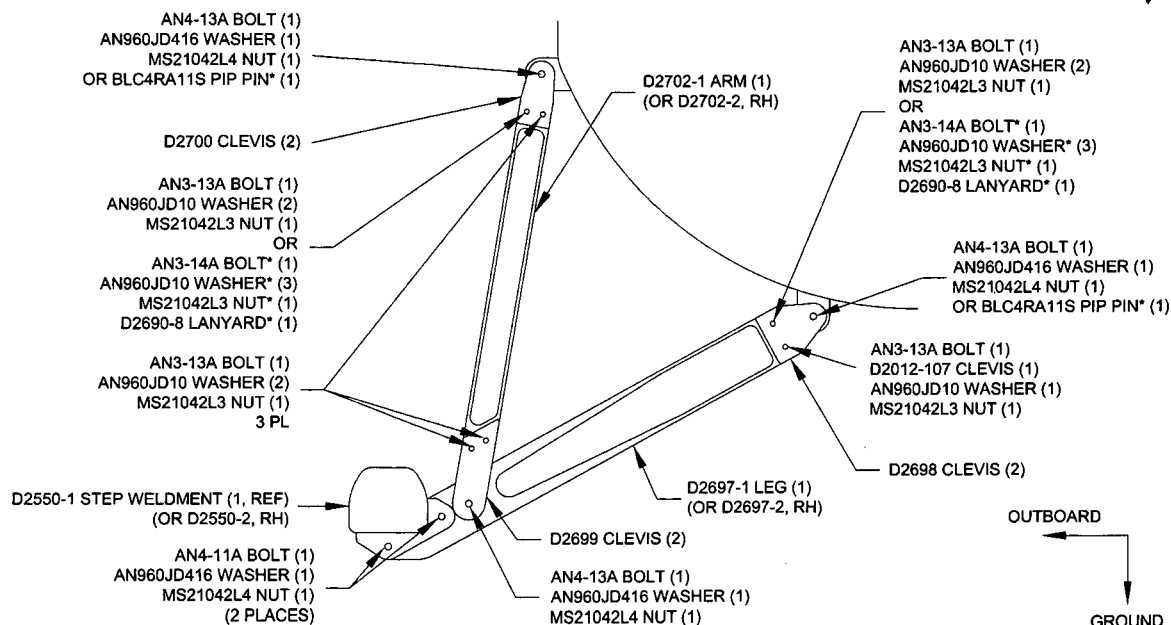


FIGURE 19 – STA 155.06 for D412-630-111/112 Heli-Access-Step™ Installation

Note: \* use these parts with optional pip pin only  
(View rotated 90° CW)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 69654

pl 11-05 16

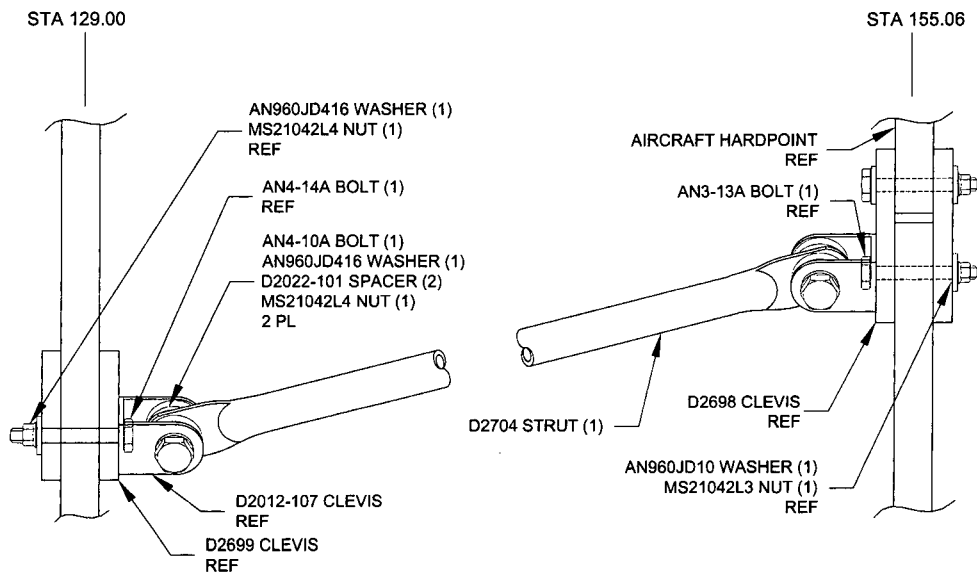


FIGURE 20 – Strut Detail for D412-630-111/-112 Heli-Access-Step™ Installation  
(NOT TO SCALE)

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OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **M**  
Date: 08.12.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

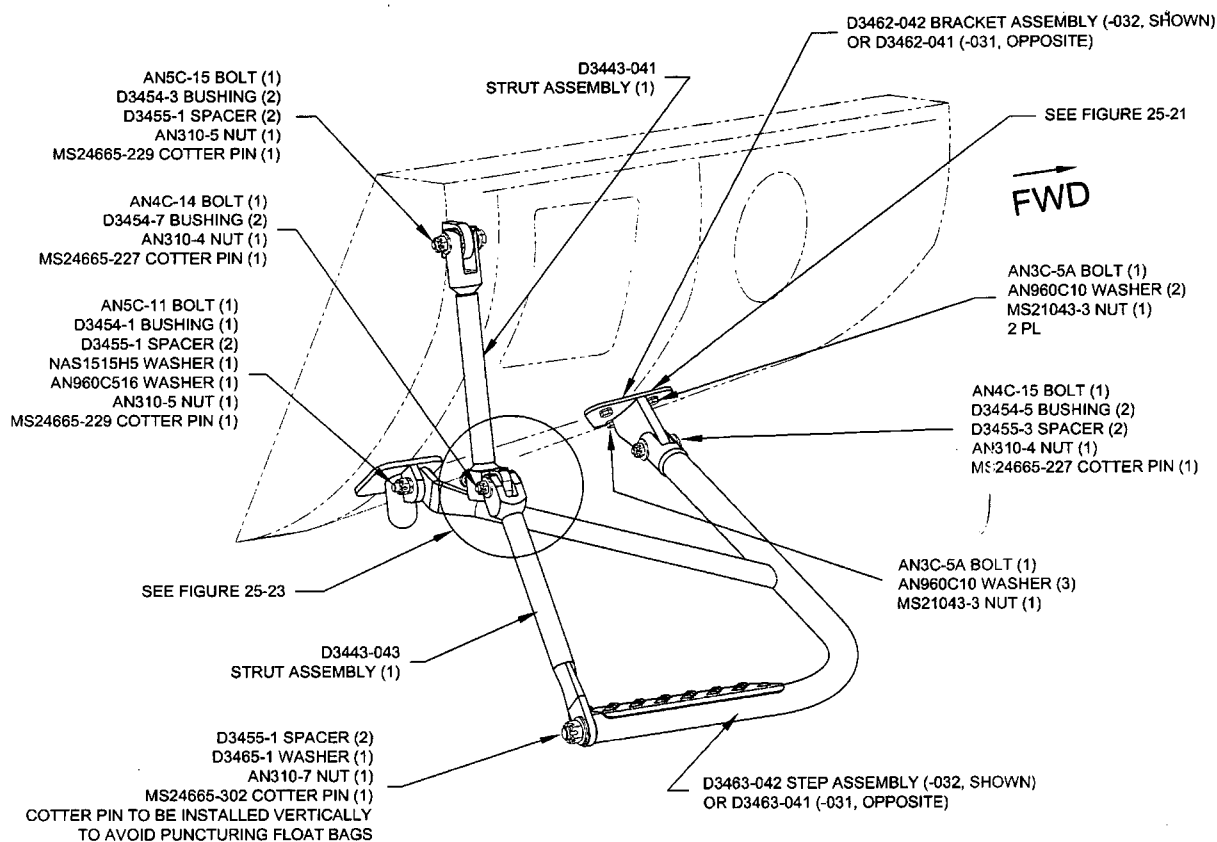


FIGURE 25-22: Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

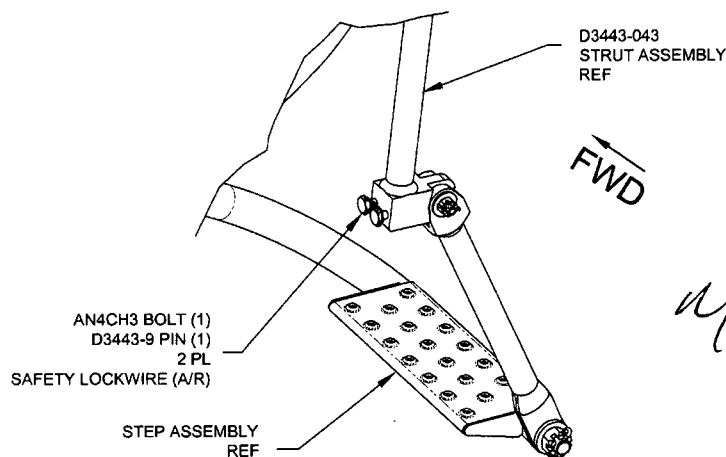


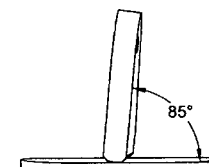
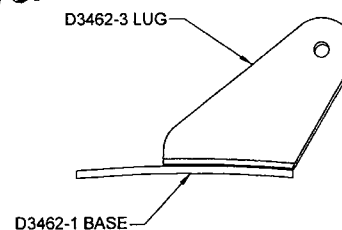
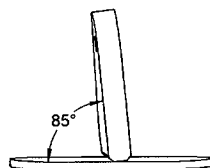
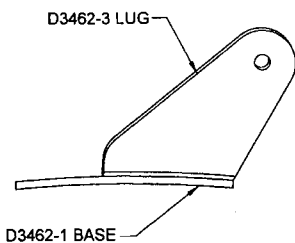
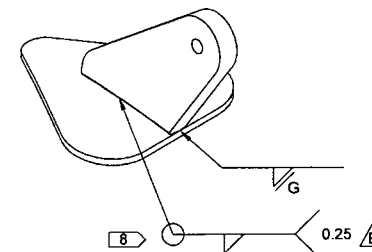
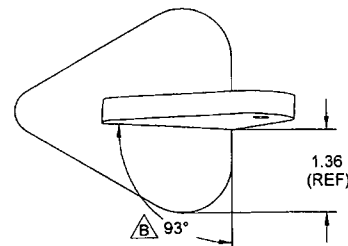
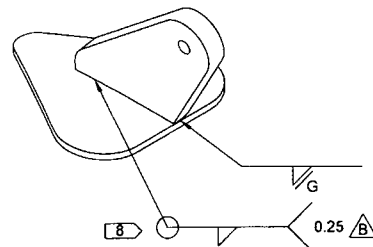
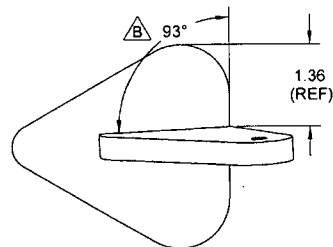
FIGURE 25-23: Detail Safety Wiring, D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)  
D412-630-031 LH (Opposite)

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25-00-00

Qty -031	Qty -032	Part Number	Description
X		D412-630-031	PILOT/CO-PILOT STEP, LH (FOLDING)
	X	D412-630-032	PILOT/CO-PILOT STEP, RH (FOLDING)
<del>1</del>	<del>1</del>	<del>D3443-041</del>	<del>STRUT ASSEMBLY</del>
<del>1</del>	<del>1</del>	<del>D3443-043</del>	<del>STRUT ASSEMBLY</del>
<del>2</del>	<del>2</del>	<del>D3443-9</del>	<del>PIN</del>
1	1	D3454-1	BUSHING
2	2	D3454-3	BUSHING
2	2	D3454-5	BUSHING
<del>2</del>	<del>2</del>	<del>D3454-7</del>	<del>BUSHING</del>
6	6	D3455-1	SPACER
2	2	D3455-3	SPACER
1		D3462-041	BRACKET ASSEMBLY
	1	D3462-042	BRACKET ASSEMBLY
<del>1</del>		<del>D3463-041</del>	<del>STEP ASSEMBLY</del>
	1	D3463-042	STEP ASSEMBLY
<del>1</del>	<del>1</del>	<del>D3465-1</del>	<del>WASHER</del>
2	2	AN310-4	NUT
2	2	AN310-5	NUT
<del>1</del>	<del>1</del>	<del>AN310-7</del>	<del>NUT</del>
3	3	AN3C-5A	BOLT
1	1	AN44-C12	* EYEBOLT
<del>1</del>	<del>1</del>	<del>AN4C14</del>	<del>BOLT</del>
1	1	AN4C15	BOLT
<del>2</del>	<del>2</del>	<del>AN4CH3</del>	<del>BOLT</del>
1	1	AN5C11	BOLT
1	1	AN5C15	BOLT
7	7	AN960C10	WASHER
1	1	AN960C516	WASHER
3	3	MS21043-3	NUT
2	2	MS24665-227	COTTER PIN
2	2	MS24665-229	COTTER PIN
<del>1</del>	<del>1</del>	<del>MS24665-302</del>	<del>COTTER PIN</del>
1	1	NAS1515H5	WASHER

\* USE AN44-C12 EYEBOLT WHEN D412-630-031/-032 IS INSTALLED IN CONJUNCTION WITH D412-630-023/-024/-033/-034™ HELI-ACCESS-STEP



REFERENCE ONLY

### D3462-041 BRACKET ASSEMBLY

### D3462-042 BRACKET ASSEMBLY

QTY -041	QTY -042	P/N	DESCRIPTION
X		D3462-041	BRACKET ASSEMBLY
	X	D3462-042	BRACKET ASSEMBLY
1	1	D3462-1	BASE
1	1	D3462-3	LUG

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3462-041" OR "D3462-042" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.75 lbs (TYP)
- 8) WELDING: PER DART QSI 004

C	SHOW VIEWS OF D3462-041 & D3462-042, UPDATE DWG REASON: PRODUCTION FACILITY	DC	07.10.24
B	REVISE DIMENSIONS	RF	05.12.05
A	NEW ISSUE	RF	05.09.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DRAWN	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	MFG. APPR.		
APPROVED	DE APPR.	DRAWING NO.	REV. C
DATE	07.10.24	D3462	SHEET 1 OF 2
		TITLE	SCALE
		BRACKET ASSEMBLY	1:2
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